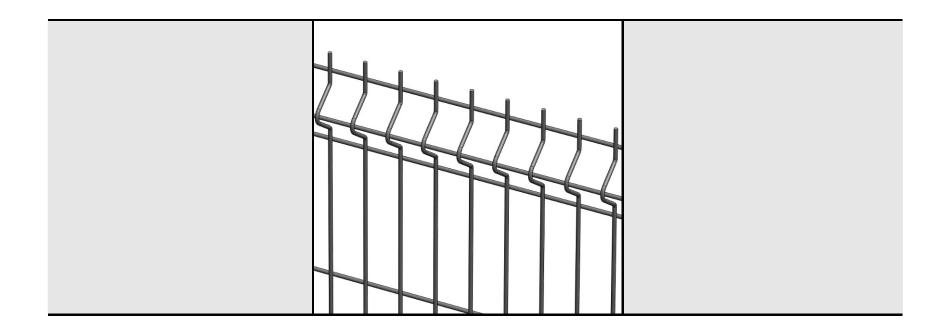
## **IEI BETAFENCE**



# **Nylofor**<sup>®</sup>

Installation manual





**Bekafix**®





21/03/2012 – Nylofor<sup>®</sup> - Installation manual

# **0.** Contents

### **1.** Components of the fencing systems

- 1. The posts
- 2. Fixators and tools
- 3. The Nylofor panels

### **2.** Installation of the fencing systems

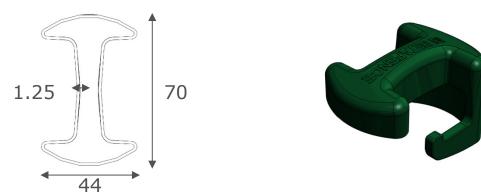
- 1. Foundations
- 2. Installation of posts & panels

### **3.** Options

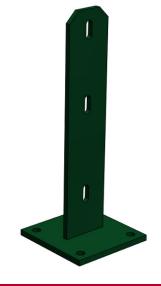
# **1. Components of the fencing systems**

### **1.** The posts

- Profile 70x44x1.25mm
- Posts are available for panels from 0.6 to 2.4 metres
- The posts are galvanised inside and outside and polyester coated
- This type of post can be installed with <u>Nylofor 3D Multi, 3D</u>, <u>3D Pro, 3-M, F, 2D, 2D Super and 3D Super panels</u>
- Each post has <u>3 holes for attachment</u> of the clamps with security bolts. Across the whole length of the post there are <u>perforations</u> to click the clamps into
- Each post is fitted with a PA <u>post cap</u>. The cap has a hook to hang up the panel during installation
- A <u>base plate</u> can be screwed onto the post

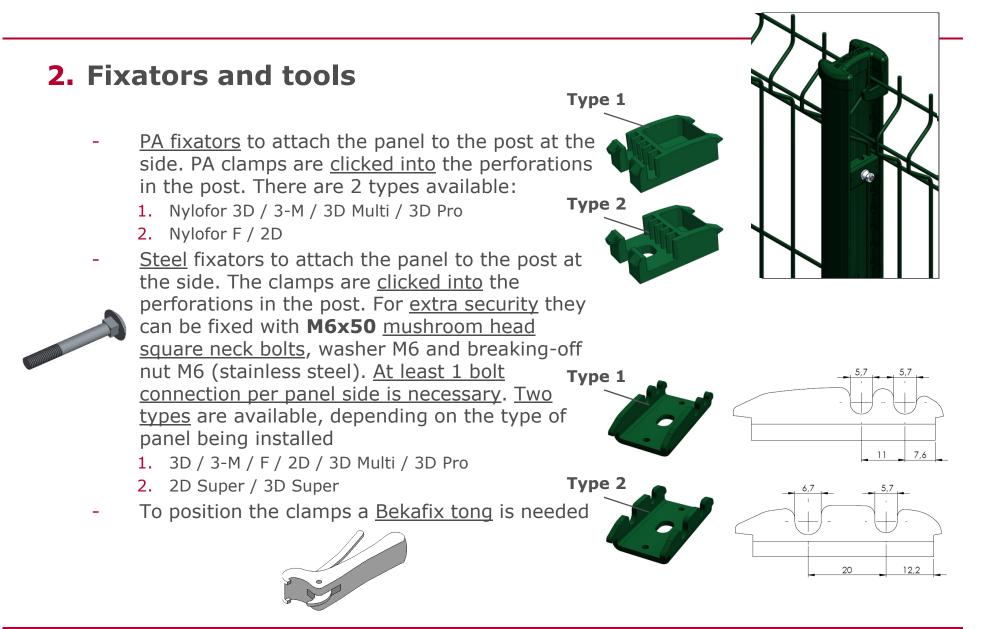






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# **1. Components of the fencing systems**



5

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# **1.** Components of the fencing systems

### **3.** The Nylofor panels

- Range:

| Туре             | 3D Pro           | 3D<br>Multi      | 3-М              | 3D               | 2D                 | 3D<br>Super      | F                   | 2D<br>Super        |
|------------------|------------------|------------------|------------------|------------------|--------------------|------------------|---------------------|--------------------|
| Height           | 1,03 -<br>2,43 m | 1,03 –<br>2,03 m | 1,23 –<br>2,43 m | 1,03 –<br>2,43 m | 1,03 –<br>2,03 m   | 1,63 –<br>2,43 m | 0,63 –<br>2,03 m    | 1,03 -<br>2,43 m   |
| Width            | 2,5 m            | 2,5 m            | 3 m              | 2,5 m            | 2,5 m              | 2,5 m            | 2,5 m               | 2,5 m              |
| Wire dia         | H: 5mm<br>V: 5mm | H: 5mm<br>V: 4mm | H: 5mm<br>V: 5mm | H: 5mm<br>V: 5mm | H: 2x6mm<br>V: 5mm | H: 8mm<br>V: 5mm | H: 15x6mm<br>V: 5mm | H: 2x8mm<br>V: 6mm |
| Mesh size        | 200 x 50<br>mm     | 200 x 50<br>mm   | 200 x 50<br>mm      | 200 x 50<br>mm     |
| Nose type        | 1 wire           | 1 wire           | 1 wire           | 1 wire           | none               | 1 wire           | none                | none               |
| Coating          | GALV+PVC         | GALV+PES         | GALV+PVC         | GALV+PES         | GALV+PES           | GALV+PES         | GALV+PES            | GALV+PES           |
|                  | PVC              | PES              | PVC              | PES              | PES                | PES              | PES                 | PES                |
| Туре             | 3D Pro           | 3D<br>Multi      | 3-М              | 3D               | 2D                 | 3D<br>Super      | F                   | 2D<br>Super        |
| Square           | X                | x                | x                | x                | x                  | x                | x                   | x                  |
| Bekafix          | X                | x                | x                | x                | x                  | x                | x                   | x                  |
| Bekafix<br>Super | x                | x                | x                | x                | x                  | x                | x                   | x                  |
| Quixolid         | x                | x                | x                | x                |                    |                  |                     |                    |



### **1.** Foundations

- To obtain the best result, it is advisable to <u>level the ground</u> over the whole length of the fence
- For correct positioning, maintain the <u>centre-centre distances</u>. The distance is determined by the <u>post system</u> and the <u>type of panel</u> being installed

| Post system | Centre-centre distance |     |  |  |
|-------------|------------------------|-----|--|--|
| Bekafix     | 2520 mm                | (*) |  |  |

(\*) + 500 mm for type 3-M

- Align the <u>fence line</u>
- To determine the <u>dimensions of the foundations</u> it is advisable to consult a specialised engineer to evaluate wind load and solar conditions and any other factors requiring specialist opinion (concrete quality directive B30)
- In case of direct installation the post needs to be <u>supported as long as necessary</u>





### **2.** Installation of posts & panels

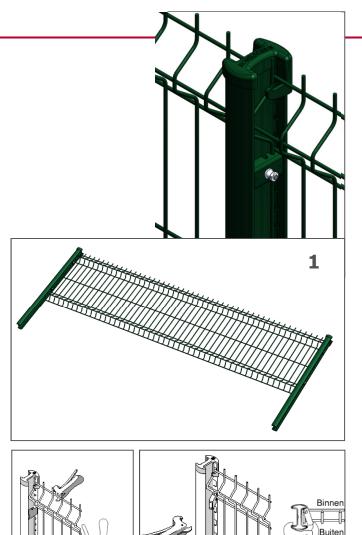
- Installation principle: Bekafix posts are installed according to the <u>post-panel-post</u> system

### **ATTACHMENT OF THE CLAMPS**

- Start by attaching one panel to a post on each side
- Hook the panel into the hook caps to help hang it up

- To attach the panel the panel is lifted from the hook cap and a polyamide or metal <u>fixator is attached</u> below the upper nose, so that once attached the panel no longer rests on the hook cap. A <u>second fixator</u> is attached <u>above the lower nose</u> of the panel. In between, a few additional fixators are placed. The panel is attached using fixators and the <u>Bekafix tong</u>. (Fastening with the tong is done differently depending on the fixator type - see illustrations on the right). Position the fixators just below a horizontal wire whenever possible. The lower fixator should be located just above the lower horizontal wire.

- For  $\underline{extra\ security}$  you can bolt the fixators onto the post. Attach  $\underline{at\ least\ 1\ clamp\ per\ panel\ side}$ 



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### **2.** Installation of posts & panels

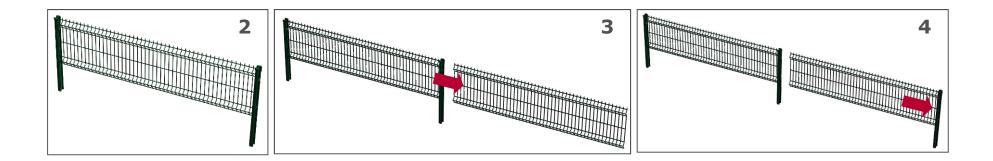
### PLACING THE POSTS IN CONCRETE

- The panel, mounted onto the 2 posts, is inserted into the foundation holes. The panel must be aligned with the fence line. The panel height must also be aligned

- Fill the foundation holes with moderately wet concrete (not liquid). The <u>concrete</u> must be pressed firmly. This will allow the panel to stand upright without support (+ align height)

- In order to build the rest of the fence the <u>next panel</u> must be hooked into the hook cap. The fastening is done in the same way as before

- The <u>next post</u> is placed in the foundation hole and hooked onto the panel







### **2.** Installation of posts & panels

#### NUMBER OF FIXATORS PER POST

| Panel height | # fixators<br>intermediate<br>/corner post | # fixators<br>end post |
|--------------|--|------------------------|
| 630mm        | 4  | 2                      |
| 1030mm       | 4  | 2                      |
| 1230mm       | 4  | 2                      |
| 1430/1530mm  | 6  | 3                      |
| 1630/1730mm  | 6  | 3                      |
| 1830/1930mm  | 8  | 4                      |
| 2030mm       | 8  | 4                      |
| 2430mm       | 8  | 4                      |





# 2. Installation of posts & panels

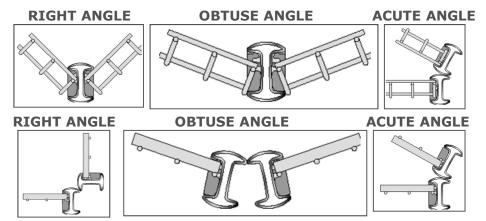
#### **MAKING CORNERS**

The corner posts are placed on the line with the bisector of the right or obtuse angle to be made. For an acute angle the post with the panel making the acute angle is placed into the same foundation hole as the last line post. The panels are attached to the corner post only by means of polyester coated <u>metal</u> <u>clamps</u>.

Nylofor 3D / 3-M / 3D Multi / 3D Pro A right or obtuse angle can be made with one post. To make an acute angle 2 posts are needed.

Nylofor F

For all angles 2 posts are needed







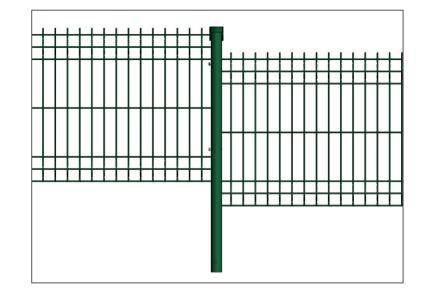
# 2. Installation of posts & panels

### **INSTALLATION ON SLOPES**

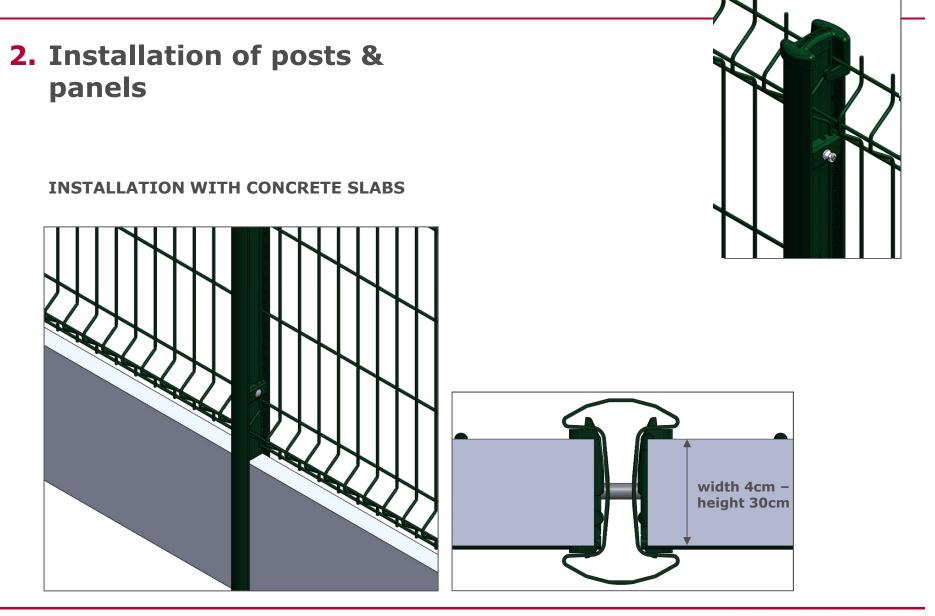
When building a fence on a slope using the Bekafix post it is best to start at the highest point of the site

Where the site slopes, the next panel should not be hooked into the hook cap; the new panel should just be placed lower according to need









# 3. Options



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